

# Product Data

## TITANEX HB5502 FOR HDPE BLOW MOLDING

**CHARACTER** HB5502 is a high molecular weight, high density polyethylene Hexene-1 resin for blow molding. HB5502 meets the U.S. Food and Drug Administration (FDA) criteria for food contact use as specified in 21 CFR 177.1520 (c) 3.1a & 3.2a.

**APPLICATIONS** Household and industrial chemical containers, toiletries, pharmaceutical and cosmetic containers.

**ADVANTAGES** Excellent processability, excellent resistance to most chemicals and good balance between stiffness and impact strength.

| <u>TYPICAL RESIN PROPERTIES</u> | <u>UNIT</u>        | <u>HB5502</u> <sup>(a)</sup> | <u>ASTM METHOD</u> <sup>(b)</sup> |
|---------------------------------|--------------------|------------------------------|-----------------------------------|
| Melt index, I <sub>21</sub>     | g/10 min.          | <b>29</b>                    | D 1238                            |
| Melt index, I <sub>2</sub>      | g/10 min           | <b>0.35</b>                  | D1238                             |
| Density                         | g/cm <sup>3</sup>  | <b>0.953</b>                 | D 1505                            |
| Tensile strength at yield       | kg/cm <sup>2</sup> | <b>280</b>                   | D 638                             |
| Tensile strength at break       | kg/cm <sup>2</sup> | <b>340</b>                   | D 638                             |
| Elongation at break             | %                  | <b>&gt; 700</b>              | D 638                             |
| Flexural modulus                | kg/cm <sup>2</sup> | <b>13000</b>                 | D 790                             |
| ESCR, F <sub>50</sub>           | hrs                | <b>&gt; 40</b>               | D 1693 <sup>(c)</sup>             |

(a) Values shown are typical and are not to be considered as specifications.

(b) ASTM test methods are latest under the Society's current procedures.

(c) 10% "Igepal", 1.9mm specimen, slit, 50°C

Shrinkage : 2 - 5% depending on the product wall thickness and molding parameters.

### Typical moulding conditions

|                                      |       |
|--------------------------------------|-------|
| Rear zone temperature setting, °C    | : 180 |
| Front zone temperature setting, °C   | : 190 |
| Head and die temperature setting, °C | : 190 |

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